

12/10

Dart Aerospace Ltd.

Date: Thursday, 11/29/2007 11:07:04 AM  
 User: Kim Johnston

## Process Sheet

49

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TAIL LIGHT FAIRING  
 Job Number : 36042  
 Estimate Number : 12710  
 P.O. Number : N/A Part Number : D412750142  
 This Issue : 11/29/2007 S.O. No. : N/A Drawing Number : N/A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A  
 Previous Run : 34450 Material : N/A  
 Written By : Due Date : 12/8/2007 Qty: 2 Um: Each  
 Checked & Approved By :  
 Comment : est rev 06/09/22 new issue EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



KS 0-12-06  
 2

Comment: Photocopy bluefile & type labels per PPP D412-750-142 CHG001

6 712/4

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

3.0 D3484042 TAIL LIGHT FAIRING, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 TAIL LIGHT FAIRING, RH B37463

4.0 AN33A Bolt



Comment: Qty.: 10.0000 Each(s)/Unit Total : 40.0000 Each(s)  
 Bolt  
 Batch: M16895

5.0 AN960JD10 Washer



Comment: Qty.: 10.0000 Each(s)/Unit Total : 40.0000 Each(s)  
 Washer  
 Batch: M105792

67/12/10 (2)

6.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

\*\*\*\* Ensure part is a R/H as per dwg \*\*\*\*

6 712/4

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/12/11

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/29/2007 11:07:05 AM

User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAIL LIGHT FAIRING

Job Number: 36042

Part Number: D412750142

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-750-142

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

*Draft*

*AS 07/12/11*

*(x2)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



*(2)*

Comment: FINAL INSPECTION/W/O RELEASE

*12/07/12/11*

Job Completion



*mini 2007/12/11*  
*U 07-12-11*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries